

Work Order ID 153672

Wednesday, November 23, 2016

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Item ID: Revision ID:

Item Name:

Draw Nbr:

Start Date: 11/23/2016 3:

Start Qty: 1.0000

Revision Nbr

Required Date: 11/23/2016 8:

Reqd Qty: 1.0000

Reference: ECN 16-676

Cust Item ID:

Customer ID:

Description: UPDATE P/W D206-642
DOCUMENT FAA PMA-PQ2021INM-SUPL 5

Sales Order:

Approvals: Process Plan: DAS 21 Date: NOV 23 2016 Tooling: _____ Date: _____
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____

Sequence	Work Center	Operation	Hours		Tool ID	Tool #	Plan	Accept	Reject	Reject	Insp.
			Set Up	Run							

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Criteria : Item ID: 'D206-642-113', 'D206-642-114', 'D206-642-141', 'D206-642-149', 'D206-642-151', 'D206-642-212', 'D206-642-213', 'D206-642-214', 'D206-642-216', 'D206-642-217', 'D206-642-218', 'D206-642-241', 'D206-642-247', 'D206-642-249', 'D206-642-251', 'D206-642-251RevA', 'D206-642-311BL', 'D206-642-311BL Repair', 'D206-642-312', 'D206-642-312BL', 'D206-642-312BL REPAIR', 'D206-642-341', 'D206-642-341BL', 'D206-642-347', 'D206-642-351', 'D206-642-411', 'D206-642-411BL', 'D206-642-412', 'D206-642-412BL', 'D206-642-413', 'D206-642-414', 'D206-642-441', 'D206-642-441BL', 'D206-642-441RevF', 'D206-642-447', 'D206-642-451', 'D206-642-511', 'D206-642-512', 'D206-642-514', 'D206-642-516', 'D206-642-518', 'D206-642-521PHI', 'D206-642-522PHI', 'D206-642-541', 'D206-642-541PHI', 'D206-642-541RevM',

D206-642-113	Main Warehouse	104279	8/3/2016	1.0000	QC21	CHG003
Skidtube LH, Low Gear with Run-on Landing Wearplates	FG083					
	Main Warehouse	107470	8/3/2016	1.0000	QC21	CHG003
	FG083					
	OFFSHORE	124295	8/3/2016	1.0000	QC21	CHG004
	FG					
	OFFSHORE	141863	8/3/2016	1.0000		
	FG					
	Total:			4.0000		
D206-642-114	Main Warehouse	122297	5/3/2016	1.0000	QC21	CHG004
Skidtube RH, Low Gear with Run-on Landing Wearplates	FG083					
	OFFSHORE	95827	5/3/2016	1.0000	QC21	CHG003
	FG					
	Total:			2.0000		
D206-642-149	Main Warehouse	81749	6/30/2016	3.0000	QC21	CHG001
Run-on Landing Wearplates, Low Gear 206A/B Fits LH or RH	FG128A					
	Main Warehouse	87608	6/30/2016	4.0000	QC21	CHG001
	FG128A					
	OFFSHORE	81749	6/30/2016	1.0000	QC21	CHG001
	FG					
	Total:			8.0000		

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D206-642-213	Main Warehouse	112241	6/27/2014	1.0000	QC21	CHG007	DAS 28 9-89
Skidtube LH,High Gear, Thru-Bolt, Std Wearplates (2" Bolt Spacing on Aft Saddle)		FG083					
			Total:	1.0000			
D206-642-214	Main Warehouse	106920	5/3/2016	1.0000	QC21	CHG007	DAS 28 9-89
Skidtube RH,High Gear, Thru-Bolt, Std Wearplates (2" Bolt Spacing on Aft Saddle)		FG083					
			Total:	1.0000			
D206-642-217	Main Warehouse	108823	5/4/2016	1.0000	QC21	CHG002	DAS 28 9-89
Skidtube LH,High Gear, Thru-Bolt, Run-on Landing (2" Bolt Spacing on Aft Saddle)		FG083					
			Total:	1.0000			
D206-642-218	Main Warehouse	108917	5/4/2016	1.0000	QC21	CHG002	DAS 28 9-89
Skidtube RH,High Gear, Thru-Bolt, Run-on Landing (2" Bolt Spacing on Aft Saddle)		FG083					
			Total:	1.0000			
D206-642-241	Main Warehouse	112296	6/23/2016	1.0000	QC21	CHG006	DAS 28 9-89
Replacement Skidtube,High Gear with Standard Wearplates Fits LH or RH		FG083					
	Main Warehouse	113636	8/31/2016	1.0000	QC21	CHG006	DAS 28 9-89
		FG083					

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D206-642-241	OFFSHORE	101553	6/23/2016	1.0000	QC21	CHG006
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Replacement Skidtube,High
Gear with Standard
Wearplates Fits LH or RH

OFFSHORE	98943	6/23/2016	1.0000	QC21	CHG006
FG					

Total: 4.0000

D206-642-249	Main Warehouse	56615	5/3/2016	2.0000	QC21	CHG001
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Run-on Landing Wearplates,
High Gear 206A/B Fits LH
or RH

Main Warehouse	78220	5/3/2016	1.0000	QC21	CHG001
FG128A					

Total: 3.0000

D206-642-311BL	OFFSHORE	103275	5/4/2016	1.0000	QC21	CHG007
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Skidtube LH (Ael Blue)

OFFSHORE	106434	5/4/2016	1.0000	QC21	CHG007
FG					

Total: 2.0000

D206-642-312BL	OFFSHORE	114071	4/25/2016	1.0000	QC21	CHG007
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Skidtube RH, Low & High
Gear with Standard
Wearplates (Ael Blue)

Total:	1.0000				
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D206-642-347	Main Warehouse	111770	5/4/2016	1.0000	QC21	
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Standard Wearplates, Low
Gear 206L Series/407 &
High Gear 407 Fits LH or
RH

FG034

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D206-642-347	Main Warehouse	112454	5/4/2016	1.0000	QC21	CHG002	DAS 28 9-89
Standard Wearplates, Low Gear 206L Series/407 & High Gear 407 Fits LH or RH							
	FG034						
Total:				2.0000			
D206-642-411	Main Warehouse	147727	9/15/2016	1.0000	QC21	CHG0085	DAS 28 9-89
Skidtube LH,High Gear with Standard Wearplates							
	FG083						
Total:				1.0000			
D206-642-412	Main Warehouse	147728	6/24/2016	1.0000	QC21	CHG008	DAS 28 9-89
Skidtube RH,High Gear with Standard Wearplates							
	FG083						
Total:				1.0000			
D206-642-413	Main Warehouse	146593	8/17/2016	1.0000	QC21	CHG001	DAS 28 9-89
Skidtube LH,High Gear with Run-on Landing Wearplates							
	FG083						
Total:				1.0000			
D206-642-414	Main Warehouse	140865	8/17/2016	1.0000	QC21	CHG001	DAS 28 9-89
Skidtube RH,High Gear with Run-on Landing Wearplates							
	FG083						
Total:				1.0000			
D206-642-441	Main Warehouse	148287	9/16/2016	1.0000	QC21	CHG005	DAS 28 9-89
Replacement Skidtube,High Gear with Standard Wearplates Fits LH or RH							
	FG083						
Total:				1.0000			

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D206-642-441BL	Main Warehouse	131403	5/3/2016	1.0000	QC21	CHG005	DAS 28 9-89
Replacement Skidtube,High Gear with Standard Wearplates Fits LH or RH							
				Total:	1.0000		
D206-642-511	Main Warehouse	135838	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.							
	OFFSHORE	134632	8/15/2016	1.0000	QC21	CHG006	
	FG						
	OFFSHORE	135840	6/17/2016	1.0000	QC21	CHG006	
	FG						
	OFFSHORE	144959	6/29/2016	1.0000	QC21	CHG006	
	FG						
	OFFSHORE	147144	6/29/2016	1.0000	QC21	CHG006	
	FG						
				Total:	5.0000		
D206-642-512	Main Warehouse	121739	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.							
	Main Warehouse	121740	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
	FG073						
	Main Warehouse	123571	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
	FG073						
	Main Warehouse	123572	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
	FG073						

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D206-642-512	Main Warehouse	147145	6/17/2016	1.0000	QC21	CHG006	DAS 28 9-89
Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.							
	FG073						
	OFFSHORE	106466	9/12/2016	1.0000	QC21	CHG005	
	FG						
	OFFSHORE	119187	6/17/2016	1.0000	QC21	CHG006	
	FG						
	OFFSHORE	124679	6/17/2016	1.0000	QC21	CHG006	
	FG						
	OFFSHORE	147146	6/29/2016	1.0000	QC21	CHG006	
	FG						
Total:				9.0000			DAS 28 9-89
D206-642-514	Main Warehouse	120010	5/4/2016	1.0000	QC21	CHG005	DAS 28 9-89
Skidtube RH,High Gear, Std Wearplates, DART(Apical) Tri-Bag & OEM/PMA Float Comp							
	FG073						
	Main Warehouse	70715	5/4/2016	1.0000	QC21	CHG003	DAS 28 9-89
	FG073						
Total:				2.0000			
D206-642-516	Main Warehouse	125201	4/9/2015	1.0000	QC21	CHG002	DAS 28 9-89
Skidtube RH,High Gear, Run-on Landing, DART (Apical) Tri-bag Float Comp.							
	FG073						
Total:				1.0000			

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D206-642-518	Main Warehouse	131224	4/9/2015	1.0000	QC21	CHG002
Skidtube RH,High Gear, Run-on Landing, DART(Apical) Tri-Bag & OEM/PMA Float Comp						
	FG073					
Total:				1.0000		
D206-642-521PHI	OFFSHORE	149049	8/25/2016	1.0000	QC21	CHG001
Skidtube LH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible						
	FG					
	OFFSHORE	149051	9/7/2016	1.0000	QC21	CHG001
	FG					
Total:				2.0000		
D206-642-522PHI	OFFSHORE	149054	9/28/2016	1.0000	QC21	CHG001
Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible						
	FG					
	OFFSHORE	149823	10/4/2016	1.0000	QC21	CHG001
	FG					
Total:				2.0000		
D206-642-541	Main Warehouse	140134	9/14/2016	1.0000	QC21	CHG005
Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.						
	FG					
	Main Warehouse	134916	6/17/2016	1.0000	QC21	CHG005
	FG073					
	OFFSHORE	132575	6/17/2016	1.0000	QC21	CHG005
	FG					

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D206-642-541	OFFSHORE	133442	6/17/2016	1.0000	QC21	CHG005
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Repl.Skid.,High Gear,Std
Wearplates Fits LH/RH,
DART Tri-Bag Float Comp.

Total: 4.0000

D206-642-545	Main Warehouse	61479	5/3/2016	1.0000	QC21	CHG002
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Repl.Skid.,High Gear,Std
Wearplates Fits LH/RH,
DART Tri-Bag,OEM/PMA
Float Comp.

Main Warehouse	68677	5/3/2016	1.0000	QC21	CHG002
FG073					

Main Warehouse	89991	5/3/2016	1.0000	QC21	CHG002
FG073					

OFFSHORE	68676	5/3/2016	1.0000	QC21	CHG002
FG					

Total: 4.0000

D206-642-611	Main Warehouse	113824	5/3/2016	1.0000	QC21	CHG006
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Skidtube LH,High Gear,Std
Wearplates (2.5" Bolt
Spacing) Tri-Bag Float
Comp.

Main Warehouse	132065	5/3/2016	1.0000		
FG073					

OFFSHORE	78678	5/3/2016	1.0000	QC21	CHG004
FG					

OFFSHORE	81282	5/3/2016	1.0000	QC21	CHG004
FG					

Total: 4.0000

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D206-642-612	Main Warehouse	113574	5/3/2016	1.0000	QC21	CHG005	DA 28 9-89
Skidtube RH,High Gear,Std FG073 Wearplates (2.5" Bolt Spacing),Tri-Bag Float Comp.							
	Main Warehouse	121399	5/3/2016	1.0000	QC21	CHG006	DAS 28 9-89
	FG073						
	OFFSHORE	79406	5/3/2016	1.0000	QC21	CHG004	
	FG						
	OFFSHORE	90823	5/3/2016	1.0000	QC21	CHG004	
	FG						
			Total:	4.0000			
D206-642-641	Main Warehouse	127948	5/3/2016	1.0000	QC21	CHG005	DAS 28 9-89
Repl. Skidtube,High Gear,Std Wearplates, Fits LH or RH, DART Tri-Bag Float Comp.							
	FG073						
	Main Warehouse	130120	5/3/2016	1.0000	QC21	CHG005	DAS 28 9-89
	FG073						
	Main Warehouse	131245	5/3/2016	1.0000	QC21	CHG005	DAS 28 9-89
	FG073						
	OFFSHORE	113627	5/3/2016	1.0000	QC21	CHG004	
	FG						
	OFFSHORE	131246	5/3/2016	1.0000	QC21	CHG003	DA 28 9-89
	FG						
			Total:	5.0000			
D206-642-645	Main Warehouse	78261	6/30/2014	2.0000	QC21	CHG001	DAS 28 9-89
Standard Wearplates, High Float Gear 206A/B Fits LH or RH							
	FG034						

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List Lots

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Criteria : Item ID: 'D206-642-113', 'D206-642-114', 'D206-642-141', 'D206-642-149', 'D206-642-151', 'D206-642-212', 'D206-642-213', 'D206-642-214', 'D206-642-216', 'D206-642-217', 'D206-642-218', 'D206-642-241', 'D206-642-247', 'D206-642-249', 'D206-642-251', 'D206-642-251RevA', 'D206-642-311BL', 'D206-642-311BL Repair', 'D206-642-312', 'D206-642-312BL', 'D206-642-312BL REPAIR', 'D206-642-341', 'D206-642-341BL', 'D206-642-347', 'D206-642-351', 'D206-642-411', 'D206-642-411BL', 'D206-642-412', 'D206-642-412BL', 'D206-642-413', 'D206-642-414', 'D206-642-441', 'D206-642-441BL', 'D206-642-441RevF', 'D206-642-447', 'D206-642-451', 'D206-642-511', 'D206-642-512', 'D206-642-514', 'D206-642-516', 'D206-642-518', 'D206-642-521PHI', 'D206-642-522PHI', 'D206-642-541', 'D206-642-541PHI', 'D206-642-541RevM',

Total:	2.0000
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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 16.11.21	Job No.:	ADR Yes/No: N	ADR Date: <i>MA</i>	ECN #: 16- 676
Product No.: D206-642		Created By: KJ	Approved By: <i>MA</i>	
Product Name: Skidtubes		Checked By: <i>SAD</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP/VS	
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	N	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / MF	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	
Marketing	Y	SL / WR	
Dist. Management Coord.	Y	HM	

Reason for Change:
Revised FAA PMA Approval to add the PHI part numbers D206-642-521/-522 & add the equivalent AAI part numbers

Documents Affected:
Release FAA PMA-PQ2021NM-SUPL 5 dated 16.11.15

IF APPLICABLE: **NCR:** _____ **PAR:** _____ **CAR:** _____ **CIR:** _____ **URF:** _____

PAPERWORK UPDATE ☒ **PARTS MUST COMPLY** ☐ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	N			
12	Update Product Specification Files (Bluefiles)	Y	KJ		16.11.21 <i>MA</i>
13	Update Approved/Preliminary Dwg PDF Files	N			
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		16.11.21 <i>MA</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
Please add this STC to all kits in stock and in progress.

POWE *B153672*

OAS
21
9-00 NOV 23 2016

ECN Verified & Complete: _____ Date: _____